

Pos	Welders name	Stamp No	Process	Certificate No	Base material	Base material group	Scope of validity (group)	Diameter range (mm)	Thickness range (mm)
1	Emil Marinov Dinev	596	141	01 202 BG/S-09 6545	15NiCuMoNb 5-6-4	4	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥164	3÷6
2	Stoyan Georgiev Tanev	522	141+111	01 202 BG/S-09 6546	15NiCuMoNb 5-6-4	4	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥164	141 3÷6 141/111 ≥5 111 3 ÷ 22
3	Mitko Dinev Dimitrov	519	141+111	01 202 BG/S-09 6547	15NiCuMoNb 5-6-4	4	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥164	141 3÷6 141/111 ≥5 111 3 ÷ 22
4	Kolyo Avramov Enchev	539	111	01 202 BG/S-09 6560	15NiCuMoNb 5-6-4	4	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥164	3÷22
5	Krasimir Valkanov Kirilov	595	141	01 202 BG/S-09 6538	10CrMo9-10	5	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥302	3÷6
6	Petko Sashov Dimitrov	593	141	01 202 BG/S-09 6540	10CrMo9-10	5	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥302	3÷6
7	Emil Marinov Dinev	596	141	01 202 BG/S-09 6539	10CrMo9-10	5	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥302	3÷6
8	Kuncho Asenov Solakov	523	111	01 202 BG/S-09 6543	10CrMo9-10	5	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥302	3÷18
9	Plamen Valkov Kolev	548	111	01 202 BG/S-09 6541	10CrMo9-10	5	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥302	3÷18
10	Kolyo Avramov Enchev	539	111	01 202 BG/S-09 6542	10CrMo9-10	5	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥302	3÷18
11	Mityo Angelov Iliev	537	141+111	01 202 BG/S-09 6550	X10CrMoVNb9-1	6	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥254	3÷24
12	Stoyan Georgiev Tanev	522	141+111	01 202 BG/S-09 6551	X10CrMoVNb9-1	6	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥254	141 3÷6 141/111 ≥5 111 3 ÷ 24
13	Hristo Vasilev Damyanov	510A	111	S-090971		1.2.	1.1,1.2,1.4	≥79,5	3÷20
14	Mityo Angelov Iliev	537	141	01 202 BG/S-09 6785	S235	1	1.1,1.2,1.4	≥25	3÷10
15	Krasimir Valkanov Kirilov	595	141	01 202 BG/S-09 6784	S235	1	1.1,1.2,1.4	≥25	3÷10
16	Petko Sashov Dimitrov	593	141	01 202 BG/S-09 6787	10CrMo9-10	5	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥30,2	3÷9
17	Stoyan Georgiev Tanev	522	141	01 202 BG/S-09 6786	10CrMo9-10	5	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥30,2	3÷9
18	Emil Marinov Dinev	596	141	01 202 BG/S-09 6788	10CrMo9-10	5	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥109,5	3÷12

19	Plamen Valkov Kolev	548	111	01 202 BG/S-09 6782	S235	1.1.	1.1,1.2,1.4	≥38	3÷18
20	Kolyo Avramov Enchev	539	111	01 202 BG/S-09 6783	S235	1.1.	1.1,1.2,1.4	≥38	3÷18
21	Kuncho Asenov Solakov	523	111	01 202 BG/S-09 6790	10CrMo9-10	5	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥30,2	3÷9
22	Mityo Angelov Iliev	537	111	01 202 BG/S-09 6789	10CrMo9-10	5	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥109,5	≥5
23	Ivan Stoynov Dinev	508	111	01202 BG/S-10 7055	S235	1.1.	1.1,1.2,1.4	N.A.	≥3
24	Gencho Zhelyazkov Genchev	533	111	01202 BG/S-10 7053	S235	1.1.	1.1,1.2,1.4	N.A.	≥3
25	Boyan Ivanov Iliev	594	111	01202 BG/S-10 7054	S235	1.1.	1.1,1.2,1.4	N.A.	≥3
26	Angel Todev Petkov	509A	111	01202 BG/S-10 7056	S235	1.1.	1.1,1.2,1.4	N.A.	≥3
27	Kalina Gorcheva Kirilova	587	111	01202 BG/S-10 7057	S235	1.1.	1.1,1.2,1.4	N.A.	≥3
28	Vladimir Petrov Atanasov	567	111	01202 BG/S-10 7070	S235	1.1.	1.1,1.2,1.4	N.A.	≥3
29	Gosho Tilev Penev	568	111	01202 BG/S-10 7071	S235	1.1.	1.1,1.2,1.4	N.A.	≥4
30	Mityo Angelov Iliev	537	141	01 202 BG/S-10 7133	X10CrMoVNB9-1	6	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥30,2	3÷7,8
31	Krasimir Valkanov Kirilov	595	141	01 202 BG/S-10 7129	10CrMo9-10	5	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥30,15	3÷7,8
32	Mitko Dinev Dimitrov	519	141	01 202 BG/S-10 7132	X10CrMoVNB9-1	6	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥30,2	3÷7,8
33	Emil Marinov Dinev	596	141	01 202 BG/S-10 7130	10CrMo9-10	5	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥30,2	3÷7,8
34	Zdravko Hristov Ivanov	598	141	01 202 BG/S-10 7360	X10CrMoVNB9-1	6	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥254	3÷12
35	Krasimir Gochev Dimitrov	597	141	2 202 BG/S-10 7361	X10CrMoVNB9-1	6	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥254	3÷12
36	Hristo Vasilev Damyanov	510A	111	01 202 BG/S-10 7364	X10CrMoVNB9-1	6	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥254	3÷24
37	Ivan Stoynov Dinev	508	111	01 202 BG/S-10 7365	X10CrMoVNB9-1	6	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥254	3÷24
38	Plamen Gospodinov Angelov	592	111	01 202 BG/S-10 7362	X10CrMoVNB9-1	6	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥254	3÷24
39	Zdravko Hristov Ivanov	598	141	01 202 BG/S-10 7368	X10CrMoVNB9-1	6	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥30,2	3÷7,8
40	Krasimir Gochev Dimitrov	597	141	01 202 BG/S-10 7369	X10CrMoVNB9-1	6	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥30,2	3÷7,8
41	Iliya Ivanov Alexandrov	599	141	01 202 BG/S-10 7367	X10CrMoVNB9-1	6	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥30,2	3÷7,8

42	Peyo Raykov Peev	502	141	01 202 BG/S-10 7370	X10CrMoVNb9-1	6	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥30,2	3÷7,8
43	Mitko Dinev Dimitrov	519	141	01 202 BG/S-10 7372	X10CrMoVNb9-1	6	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥25	2,7÷5,4
44	Raycho Stefanov Ivanov	514	111	59/21.10.2003	S235	1.1.	1.1,1.2,1.4	≥25,5	3÷10
45	Dimitar Georgiev Ivanov	540	111	30/21.10.2003	12X1MΦ	6	1.1,1.2,1.3,1.4,2,3,4,5,6,7,9.1,11	≥66	≥7
46	Emil Marinov Dinev	596	141	01 202 BG/S-10 8220	X5CrNiMo17-12-2	8	8, 9.2, 9.3, 10	16...32	1,5÷3
47	Krasimir Valkanov Kirilov	595	141	01 202 BG/S-10 8221	X5CrNiMo17-12-2	8	8, 9.2, 9.3, 10	16...32	1,5÷3
48	Mityo Angelov Iliev	537	141	01 202 BG/S-10 8222	X5CrNiMo17-12-2	8	8, 9.2, 9.3, 10	≥25	2÷4
49	Stoyan Georgiev Tanev	522	141	01 202 BG/S-10 8223	X5CrNiMo17-12-2	8	8, 9.2, 9.3, 10	≥25	2÷4
50	Zdravko Hristov Ivanov	598	141	01 202 BG/S-10 8224	X5CrNiMo17-12-2	8	8, 9.2, 9.3, 10	≥25	2÷4